



CORDAGE AND TWINE INDUSTRY

CENSUS OF MANUFACTURES 1967



ONTARIO STATISTICAL CENTRE
ECONOMIC AND STATISTICAL SERVICES DIVISION
DEPARTMENT OF TREASURY AND ECONOMICS



CENSUS OF MANUFACTURES

1967

DEPARTMENT OF TREASURY AND ECONOMICS

Hon. Charles S. MacNaughton,
Treasurer of Ontario and Minister of Economics
H. Ian Macdonald,

Deputy Minister

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SYMBOLS

- * Confidential
- S Suppressed to protect confidential items
- Nil or Zero
- -- Amount too small to be expressed
- .. Figures not available
- ... Figures not appropriate or not applicable
- () Figures within brackets are negative

NOTES

- 1. Figures may not add to the total because of rounding.
- To ensure confidentiality, confidential items are either combined with other items or suppressed.
- If an item is combined with other items, this is indicated by brackets or by footnotes.
- 4. Where a confidential item cannot be meaningfully combined with other items, the confidential item is suppressed by placing an asterisk instead of the actual figure, and the confidential item lumped with "All others".

INTRODUCTION

This report is one of a series designed to provide information on industries and products covered in the 1966 and 1967 Census of Manufactures. The collection of manufacturing data by the Ontario Statistical Centre is carried out under a statistical arrangement negotiated with the Dominion Bureau of Statistics in accordance with the provisions of the Federal and Provincial Statistics Acts.

The use of the same questionnaire as the Dominion Bureau of Statistics provides for comparability of national and provincial manufacturing statistics. In a few cases, there may be slight variances between the statistics published by the Ontario Statistical Centre and the Dominion Bureau of Statistics. These are mainly due to different interpretations in editing and may also be the result of estimating outstanding questionnaires. As new information becomes available, the statistics may be revised.

The classification of establishments included in this report is based upon the definitions embodied in the Dominion Bureau of Statistics Standard Industrial Classification. "Concepts and Definitions" notes prepared by the Dominion Bureau of Statistics for the Census of Manufactures are included in this report.

All correspondence concerning this report should be directed to the Ontario Statistical Centre.

The Cordage and Twine Industry includes those establishments primarily engaged in manufacturing rope, cable, cordage, net, twine and related goods from hemp, jute, cotton, paper, flax, and other fibres.

In 1967, the value of shipments of goods of own manufacture in Ontario was \$18 million, a decrease of 14 per cent over 1966. Ontario's shipments represented 84 per cent of the total Canadian shipments. Average production employment in manufacturing operations showed a decrease of 7 per cent from 1966. Value added by manufacture amounted to \$7 million, a decrease of 13 per cent from 1966. Value added for total activity decreased by 12 per cent.

TABLE 1

PRINCIPAL STATISTICS, ONTARIO AND CANADA, 1965 TO 1967

	Value	added	00		6,164	8,515	7,454		8,198	9,903	9,179	83	
tivities	Employees	Salaries and wages	\$,000		3,782	4,682	4,661		4,839	5,353	5,546	84	
Total Activities	Emp	Number			863	1,082	1,027		1,106	1,226	1,198	98	
	Working owners and partners	With- drawals	\$,000	100	*	*	*		_	12	16	:	1
	Working and p	Number			*	*	*		m	22	9	:	
	Value	added			6,129	8,389	7,310		8,195	9,780	8,989	8	
	Value of shipments of	goods of own manufacture			21,056	21,264	18,247		26,317	24,245	21,779	84	Ē
Activities	Cost of	supplies	\$,000		12,952	12,958	11,636		15,741	14,551	13,460	98	
Manufacturing	Cost of	electricity			155	204	204		205	247	251	8	
Mar	ind	Wages			2,949	3,726	3,639		3,564	4,129	4,133	88	
	Production and related workers	Man-hours paid	000,		1,454	1,814	1,749		1,793	2,020	1,992	88	
	re	Number			741	936	873		806	1,041	166	80	
str	əmdəild	lsts3			9	∞	6		8	20	23	36	
	Year			Cay	Ontario 1965	1966	1967	2	1965	1966	1967	Ontario/Canada ratio (%) 1967	

1 "Value Added by Manufacture" is computed from value of shipments plus the net change in inventories of finished goods and goods in process, less cost of materials, fuel and electricity.

² As published by DBS.

TABLE 2

FUEL AND ELECTRICITY USED IN MANUFACTURING ACTIVITY, ONTARIO, 1966 AND 1967

	Cost	\$,000		33	1	199
1967	Quantity		1,035 - 8,303 155,436 - -	13,716,438	1	
	Cost	\$,000	1 - 1 1 1 2 - 1 1 1 8 1	35	1	204
1966	Quantity		- 922 - 11,191 142,830 - 18,664	14,041,146 52,732,537		
+iol-l			Ton " " " " " Cord Imp.gal. M.Cu.ft.	Kwh. Pound		
Description		1. Large establishments reporting commodity detail:	Bituminous coal (a) From Canadian mines (b) Imported Sub-bituminous coal (from Alberta mines only) Anthracite coal Lignite coal Coke Gasoline Fuel oil including kerosene or coal oil Wood Gas: (a) Liquefied petroleum gases (b) Other manufactured gas (c) Natural gas Other fuel	Electricity purchased Steam purchased	2. Small establishments not reporting commodity detail: Estimate for fuel and electricity	3. All establishments: TOTAL FUEL AND ELECTRICITY USED

TABLE 3

MATERIALS AND SUPPLIES USED, ONTARIO, 1966 AND 1967

1	Cost	\$,000	636 1,703 1,804 335 14 14	368	9	11,636
1967	Quantity		3,259,030 60,828,654 6,634,094 3,499,180		: :	
	Cost	\$,000	7,753 1,101 1,429 375 10 668	26 81 366	2 τυ	12,958
1966	Quantity		3,226,683 73,707,873 6,698,063 2,842,321		: :	
-	OUIL		<u>ن</u> = = =			
	Description	A. MANUFACTURING ACTIVITY	1. Materials used: Hard fibres: Hemp Sisal Soft fibres Yarns purchased Oils processing Oils lubricating Wax All other materials used	2. Containers and other packaging materials used: Paper, all kinds Paper bags All other containers and packaging materials 3. Operating, maintenance and repair	4. Amount paid out to others for work done on materials owned by establishments	TOTAL

- continued Table 3 - Materials and Supplies Used, Ontario, 1966 and 1967

	Cost	\$,000		1,370	43	1,413	13,049		54
1967	Quantity			:	:				
	Cost	\$,000		1,348	43	1,391	14,349	apens	
1966	Quantity				:	:	:		
*: all									
Description			B. NON-MANUFACTURING ACTIVITY	1. Purchases of goods for resale in same condition as purchased	2. All other materials and supplies used	TOTAL	C. TOTAL INPUT OF MANUFACTURING AND NON-MANUFACTURING ACTIVITIES		

TABLE 4

SHIPMENTS OF GOODS, ONTARIO, 1966 AND 1967

	Value	\$,000	1,076 8,154 3,139 4,092 *'	1	22	18,247	
1967	Quantity		6,493,257 53,011,406 6,614,859 7,765,372 *1	:	:	:	
	Value	\$,000	1,491 10,816 3,288 3,585 *1	!	1	21,264	
9961	Quantity		8,694,093 67,200,217 7,244,553 6,887,778	:	:	÷	
75 12	Onit		<u>و</u> ====				
	Description	A. MANUFACTURING ACTIVITY	1. Products shipped: Binder twine Baler twine Twine for sale Rope Yarn for sale Fishing nets and netting All other products	2. Amount received in payment for work done on materials and products owned by others	3. LESS adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	TOTAL ADJUSTED VALUE OF SHIPMENTS AND WORK DONE	

'Included in "All other products"

Table 4 - Shipments of Goods, Ontario, 1966 and 1967 - continued

1967	Value	\$,000		1,548	0	1,557	19,804	
19	Quantity			:	:	:	:	
9	Value	\$,000		1,538	12	1,550	22,814	
1966	Quantity			•	•	÷	:	
+ic-I								
Contribution			B. NON-MANUFACTURING ACTIVITY	1. Shipments of goods purchased and sold in same condition as purchased	2. Other revenues	TOTAL	C. TOTAL OUTPUT OF MANUFACTURING AND NON-MANUFACTURING ACTIVITIES	

TABLE 5

EMPLOYMENT AND PAYROLL, ONTARIO, 1966 AND 1967

		11	966			1	967	
Employees	Male	Female	Total	Salaries and wages	Male	Female	Total	Salaries and wages
		Number		\$'000		Number		\$'000
Production and related workers								
Manufacturing	681	255	936	3,726	625	248	873	3,639
Others	-	-	-	-	-	-	-	-
Administrative and office	58	46	104	659	63	54	117	741
Sales and distribution	37	5	42	296	33	4	37	281
TOTAL EMPLOYEES	776	306	1,082	4,682	721	306	1,027	4,661

TABLE 6

MONTHLY PRODUCTION EMPLOYEES IN MANUFACTURING ACTIVITY, ONTARIO, 1966 AND 1967

Month		1966			1967	
WOITH	Male	Female	Total	Male	Female	Total
Establishments reporting monthly detail (large establishments only):			Num	ber		
January	719	253	972	673	252	925
February	696	254	950	656	241	897
March	704	248	952	638	228	866
April	700	258	958	630	246	876
May	684	256	940	621	238	859
June	666	265	931	630	240	870
July	635	245	880	584	236	820
August	636	236	872	584	228	812·
September	693	247	940	583	233	816
October	661	237	898	537	219	756
November	681	278	959	644	236	880
December	701	284	985	645	228	873
Averages	681	255	936	619	235	854
Small establishments reporting annual averages	-	-	-	6	13	19
AVERAGE FOR ALL ESTABLISHMENTS	681	255	936	625	248	873

TABLE 7

1966 AND 1967 AND VALUE ADDED, ONTARIO, CALCULATION OF INPUT, OUTPUT

Shipments and other revenue Courage Cooks in process Cooks of pown manufactures Cooks of pown manufactures Cooks of pown manufactures Cooks of pown manufactures Cooks in process Cooks of pown manufactures Cooks in process				1966			1967	
Shipments and other revenue liverities and other revenue liverities – Goods of own manufacture: Shipments and other revenue liverities – Goods of own manufacture: Add closing – Goods in process and colores and colores in process and colores are also and colores and colores and colores are also and colores are also and colores and colores and colores are also and colores and colores and colores are also and colores and colores and colores and colores are also and colores and colores and colores are also and colores are also and colores and colores are also and colores and colores are also and		Description	Manufacturing activity	Non manufacturing activity	Total		Non manufacturing activity	Total
Shipments and other revenue Shipments and other revenue 21,264 1,550 22,814 18,247 1,557 1 Newtories - Goods of own manufacture:		OUTPUT		_	·\$	000	_	
Add closing Goods in process 392 - 4,046 - 575 - Deduct opening - Finished goods - 3,783 - 3,783 - 392 - - 3,783 - - 3,783 - - 3,783 - - 3,783 - - 3,783 - - - 3,783 - - 287 -	-	Shipments and other revenue Inventories - Goods of own manufacture.	21,264	1,550	\odots	18,247	1,557	19,804
Net inventory change 287 - 287 - 903 - Gross output (1+2) INPUT 1,550 23,101 19,150 1,557 Purchases of goods not of own manufacture: - 1,348 - 1,348 - 1,357 Add opening Add opening Deduct closing - 95 95 - 61 61 Cost of goods sold (not of own manufacture) - 1,381 - 1,370 Materials, supplies, etc. 12,958 43 13,001 11,636 43 Fuel and electricity - 204 - 204 - Gross input (5+6+7) 13,162 1,425 14,586 11,839 1,413 VALUE ADDED (3-8) 8,389 126 8,515 7,310 144		Add closing — Goods in process - Finished goods Deduct opening — Goods in process - Finished goods	e e	1 1 1 1	• •	4,766 392 4,046	1 1 1 1	575 4,766 392 4,046
Gross output (1+2) 21,551 1,550 23,101 19,150 1,557 Inventories – Goods not of own manufacture: - 1,348 - 1,348 - 1,370 Add opening Deduct closing Deduct closing Sold (not of own manufacture: - 95 of 61 - 61 - 61 Add opening Deduct closing Deduct closing Sold (not of own manufacture: - 1,381 - 1,381 - 11,381 Materials, supplies, etc. 12,958 43 13,001 11,636 43 Fuel and electricity - 204 - 204 - Gross input (5+6+7) 13,162 1,425 14,586 11,839 1,413 VALUE ADDED (3-8) 8,389 126 8,515 7,310 144	2		287	ŧ	287	903	ı	903
Purchases of goods not of own manufacture: - 1,348 - 1,348 - 1,370 Add opening Deduct closing - 95 95 - 61 Cost of goods sold (not of own manufacture) - 1,381 - 1,370 Materials, supplies, etc. 12,958 43 13,001 11,636 43 Fuel and electricity - 204 - 204 - - Gross input (5+6+7) 13,162 1,425 14,586 11,839 1,413 VALUE ADDED (3-8) 8,389 126 8,515 7,310 144	8		•	1,550	23,101	19,150	1,557	20,707
Purchases of goods not of own manufacture: - 1,348 - 1,348 - 1,370 Add opening Add opening Deduct closing - 95 - 61 - 61 Cost of goods sold (not of own manufacture) - 1,381 - 1,370 Materials, supplies, etc. 12,958 43 13,001 11,636 43 Fuel and electricity - 204 - 204 - Gross input (5+6+7) 13,162 1,425 14,586 11,839 1,413 VALUE ADDED (3-8) 8,389 126 8,515 7,310 144		INPUT				,		
Add opening - 95 95 - 61 - - 61 - - 61 - - 61 -	4	Purchases of goods not of own manufally loventories - Goods not of own manufally	ı	1,348	1,348	ı	1,370	1,370
Cost of goods sold (not of own manufacture) - 1,381 1,381 - 1,370 Materials, supplies, etc. 12,958 43 13,001 11,636 43 Fuel and electricity 204 - 204 - 204 - Gross input (5+6+7) 13,162 1,425 14,586 11,839 1,413 VALUE ADDED (3-8) 8,389 126 8,515 7,310 144		g	1 1	95	95	1 1	61	69
Materials, supplies, etc. 12,958 43 13,001 11,636 43 Fuel and electricity 204 - 204 204 - Gross input (5+6+7) 13,162 1,425 14,586 11,839 1,413 VALUE ADDED (3-8) 8,389 126 8,515 7,310 144	2	Cost of goods sold (not of own manufac	1	1,381	1,381	ı	1,370	1,370
Fuel and electricity - 204 - 204 204 - Gross input (5+6+7) 13,162 1,425 14,586 11,839 1,413 VALUE ADDED (3-8) 8,389 126 8,515 7,310 144	9		12,958	43	13,001	11,636	43	11,679
Gross input (5+6+7) 13,162 1,425 14,586 11,839 1,413 VALUE ADDED (3-8) 8,389 126 8,515 7,310 144	7	Fuel and electricity	204	ı	204	204	ı	204
VALUE ADDED (3-8) 8,389 126 8,515 7,310 144	00		\sim	1,425	4	11,839	1,413	13,252
	6		8,389	126	,57	7,310	144	7,454

TABLE 8
INVENTORIES, ONTARIO, 1966 AND 1967

Inventories	19	66	19	967
THE CHIEF OF THE C	Opening	Closing	Opening	Closing
1 Manufacturing		book val	ue \$'000	1
Materials, supplies, etc.	2,592	2,508	2,508	2,206
Goods in process	367	392	392	575
Finished goods of own manufacture	3,783	4,046	4,046	4,766
TOTALS	6,743	6,946	6,946	7,547
2 Non-manufacturing				
Products or materials purchased for resale	95	61	61	61
3 TOTAL INVENTORIES	6,837	7,007	7,007	7,608

NOTE: Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

TABLE 9

MAN-HOURS, MANUFACTURING ACTIVITY, ONTARIO, 1966 AND 1967

Man-Hours	1966	1967
	Nun	nber
Total man-hours worked in all manufacturing operations	1,686,323	1,630,101
Total man-hours not worked, but nevertheless paid (e.g. paid vacation, sick leave, statutory holidays, etc)	127,211	119,284
TOTAL MAN-HOURS PAID	1,813,534	1,749,385

CORDAGE AND TWINE INDUSTRY



LIST OF ESTABLISHMENTS, ONTARIO, 1967

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Establishment	Location
Algonquin-Blanchard Ltd.	6 Bartlett Ave., Toronto
Brantford Cordage Co. (Div. of Tancord Industries Ltd.)	111 Sherwood Drive, Brantford
Cordex Ltd.	1900 Ogilvie Rd., Cyrville
Dennis, N.J.	703 Broad St. E., Dunnville
Doon Twines Ltd.	50 Ottawa St. S., Kitchener
Hamilton Cotton Co. Ltd. (Dundas Div.)	Dundas
International Harvester Co. of Canada Ltd.	208 Hillyard St., Hamilton
Plymouth Cordage Co. of Canada Ltd.	229 Plymouth Rd., Welland
Quantity Marine Products	1022 Colborne St., Brantford



CONCEPTS AND DEFINITIONS

ESTABLISHMENT

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used Goods purchased for resale as such Fuel and power consumed Number of employees and salaries and wages Man-hours worked and paid Inventories Shipments or sales."

Each establishment is required to report on all the activities carried out within its accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

HEAD OFFICES AND AUXILIARY UNITS

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of such firms are coded (1) to different industries within a major group (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

EMPLOYEES

(a) Production and related workers - Manufacturing activities

In addition to those engaged in production and assembling activities, production and related workers in manufacturing activities include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of the establishments reporting on the "short" form, respondents are requested to report average annual figures. The manhours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated. In reporting overtime hours, respondents are requested to report only hours actually at work.

(b) Production and related workers - Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vice-presidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

(e) Total employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

WORKING OWNERS OR PARTNERS

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. With-drawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

SALARIES AND WAGES

Salaries and wages refer to gross earnings of employees <u>before</u> deductions for income tax and employees contributions to social services such as sickness,

accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for overtime are included. Figures on salaries and wages refer to the calendar year.

FUEL AND ELECTRICITY

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

MATERIALS AND SUPPLIES

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items of physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

SHIPMENTS

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of net change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity are collected by means of the Commodity questionnaire. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book of value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for company-operated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

INVENTORIES

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payments accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for resale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

VALUE ADDED

(a) By manufacturing activities

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

The figures are compiled by deducting the cost of goods purchased for resale (adjusted for changes in the value of inventories of goods purchased for resale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production.

PUBLICATIONS

This publication is prepared annually by the Ontario Statistical Centre of the Economic and Statistical Services Division, Department of Treasury and Economics. In addition to this report, annual statistics are published on other manufacturing industries. Publications listed below can be obtained from the Ontario Statistical Centre, Queen's Park, Toronto, Canada.

Catalogue Number	Industry Title
5-1280	Biscuit Manufacturers
5-1430	Distilleries
5-1450	Breweries
5-1470	Wineries
5-1510	Leaf Tobacco Processors
5-1530	Tobacco Products Manufacturers
5-2480	Foundation Garment Industry
5-2580	Coffin and Casket Industry
5-2720	Asphalt Roofing Manufacturers
5-2732	Manufacturers of Corrugated Boxes
5-2910	Iron and Steel Mills
5-2920	Steel Pipe and Tube Mills
5-3230	Motor Vehicle Manufacturers
5-3260	Railroad Rolling Stock
5-3651	Petroleum Refining Industry
5-3652	Manufacturers of Lubricating Oils and Greases

